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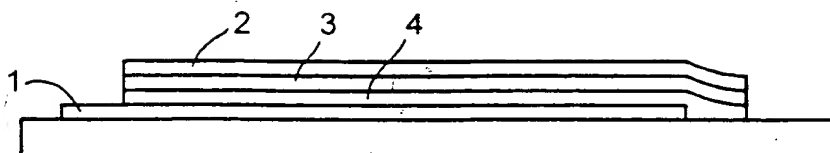


FIG. 1a

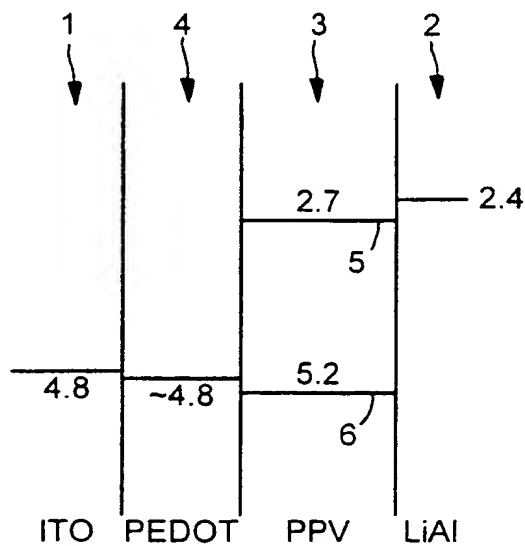


FIG. 1b

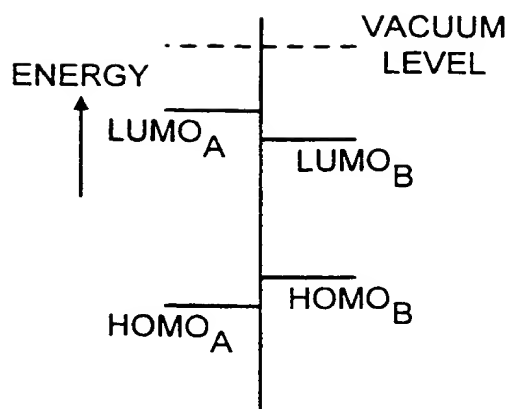


FIG. 2a

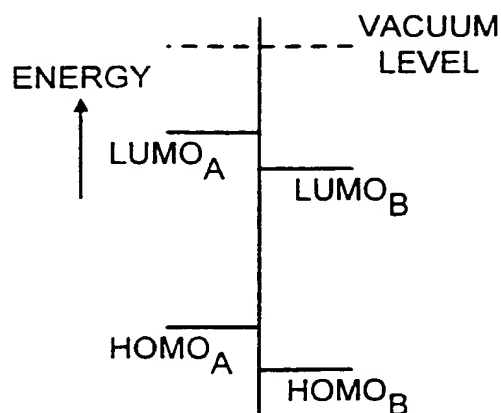
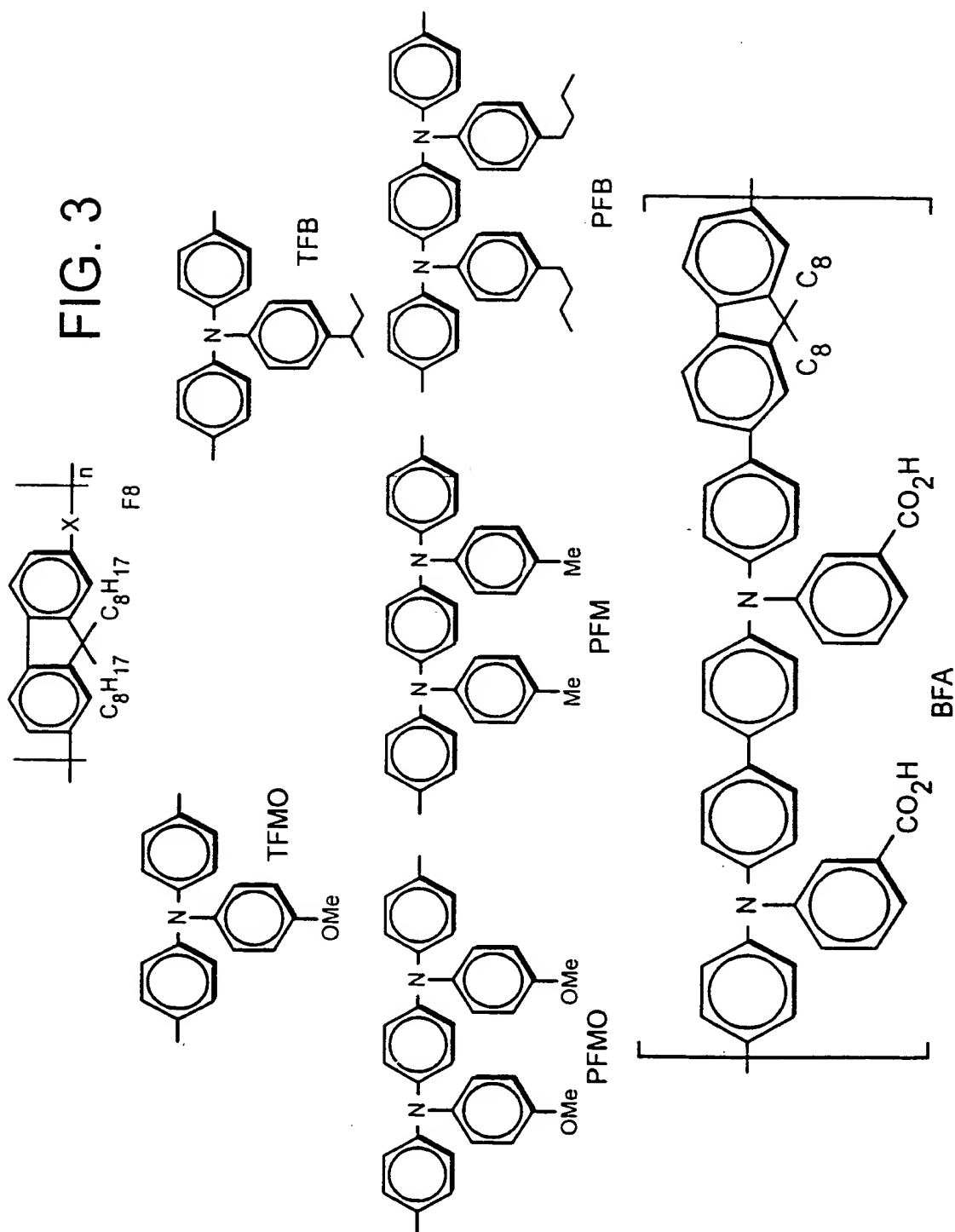


FIG. 2b

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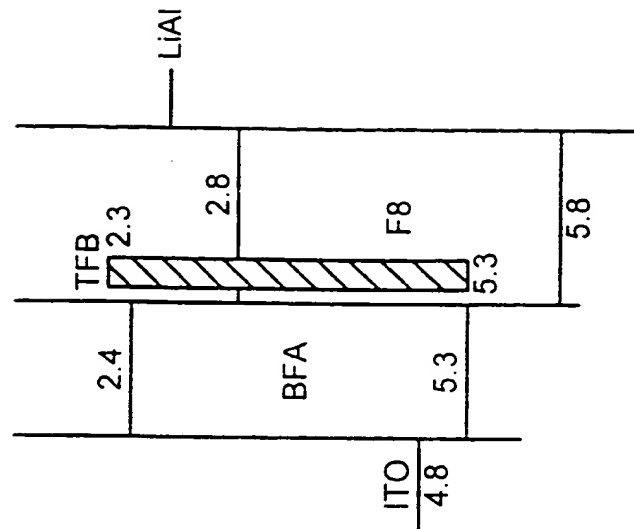


FIG. 9

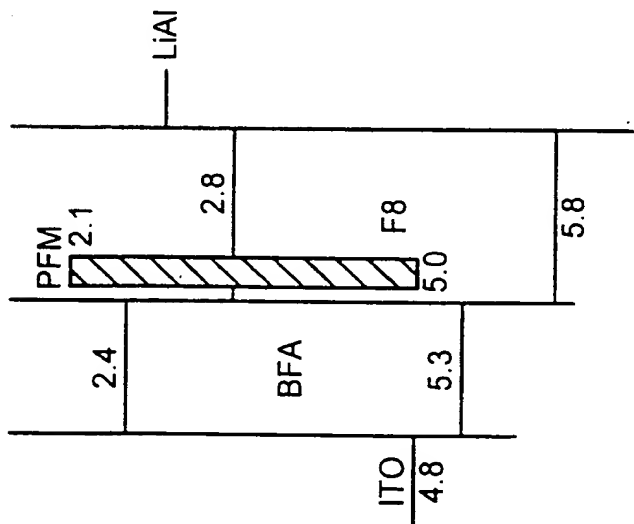


FIG. 6

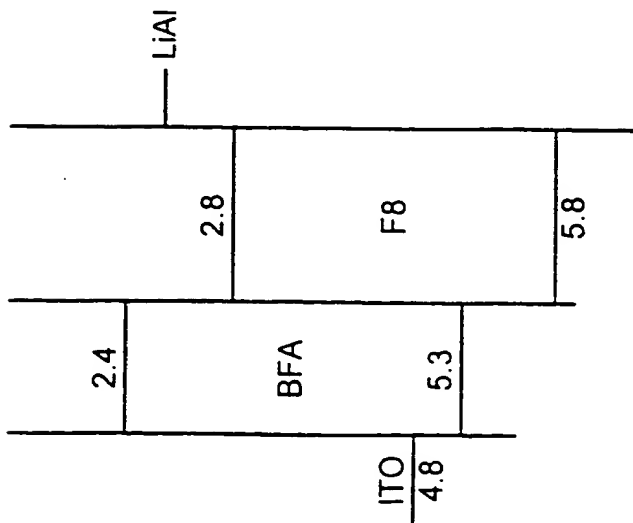


FIG. 4

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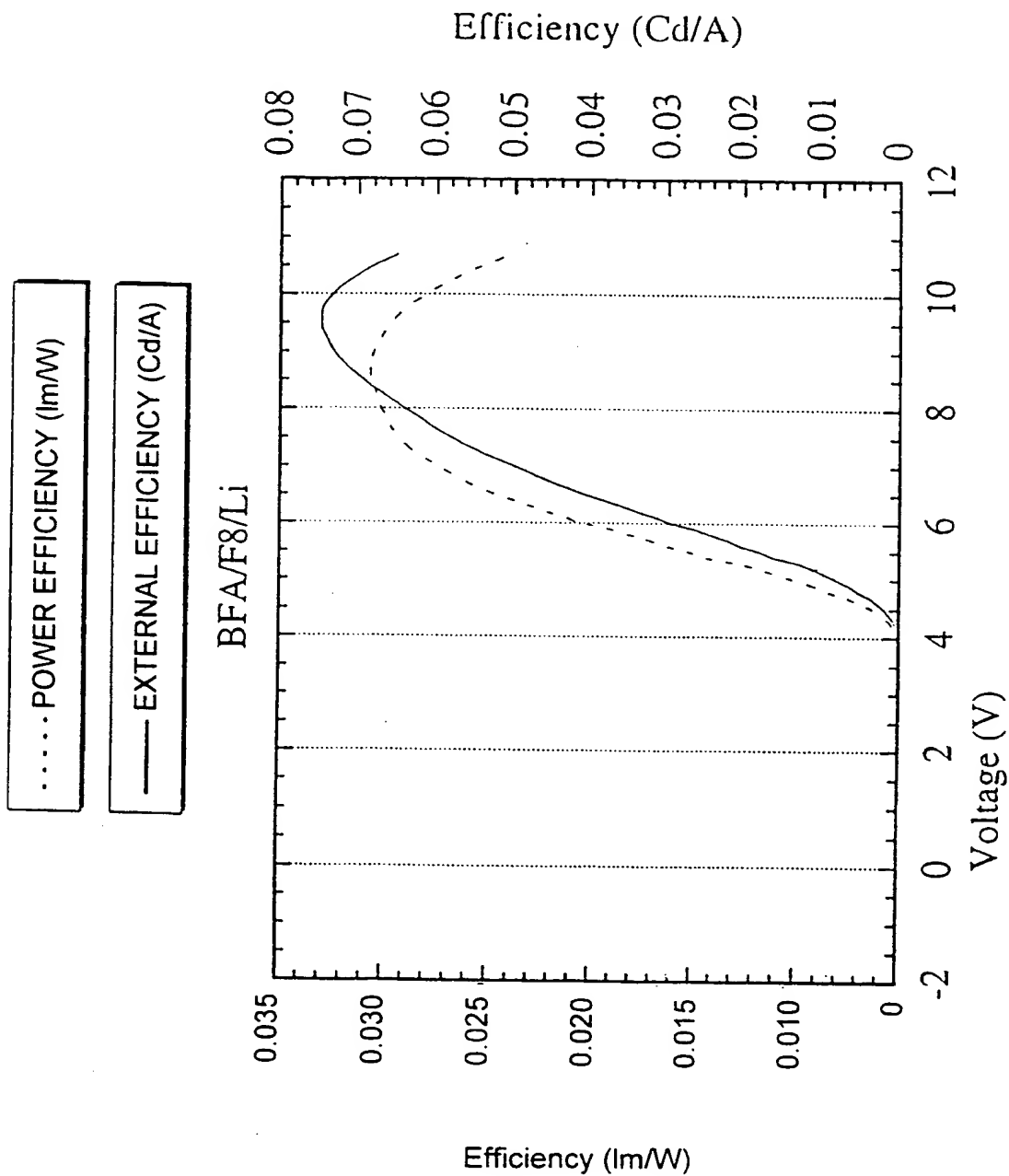


FIG. 5

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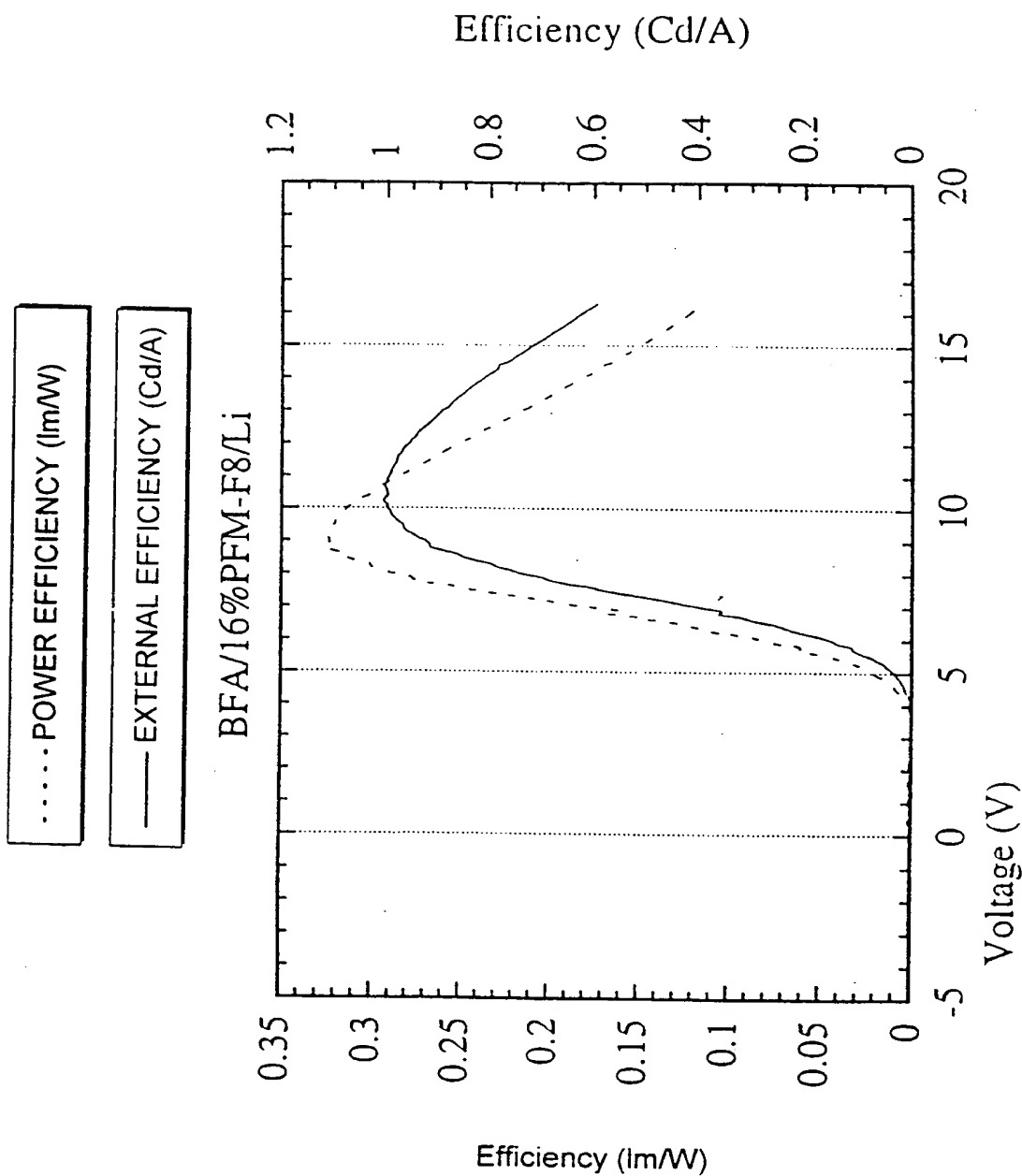


FIG. 7

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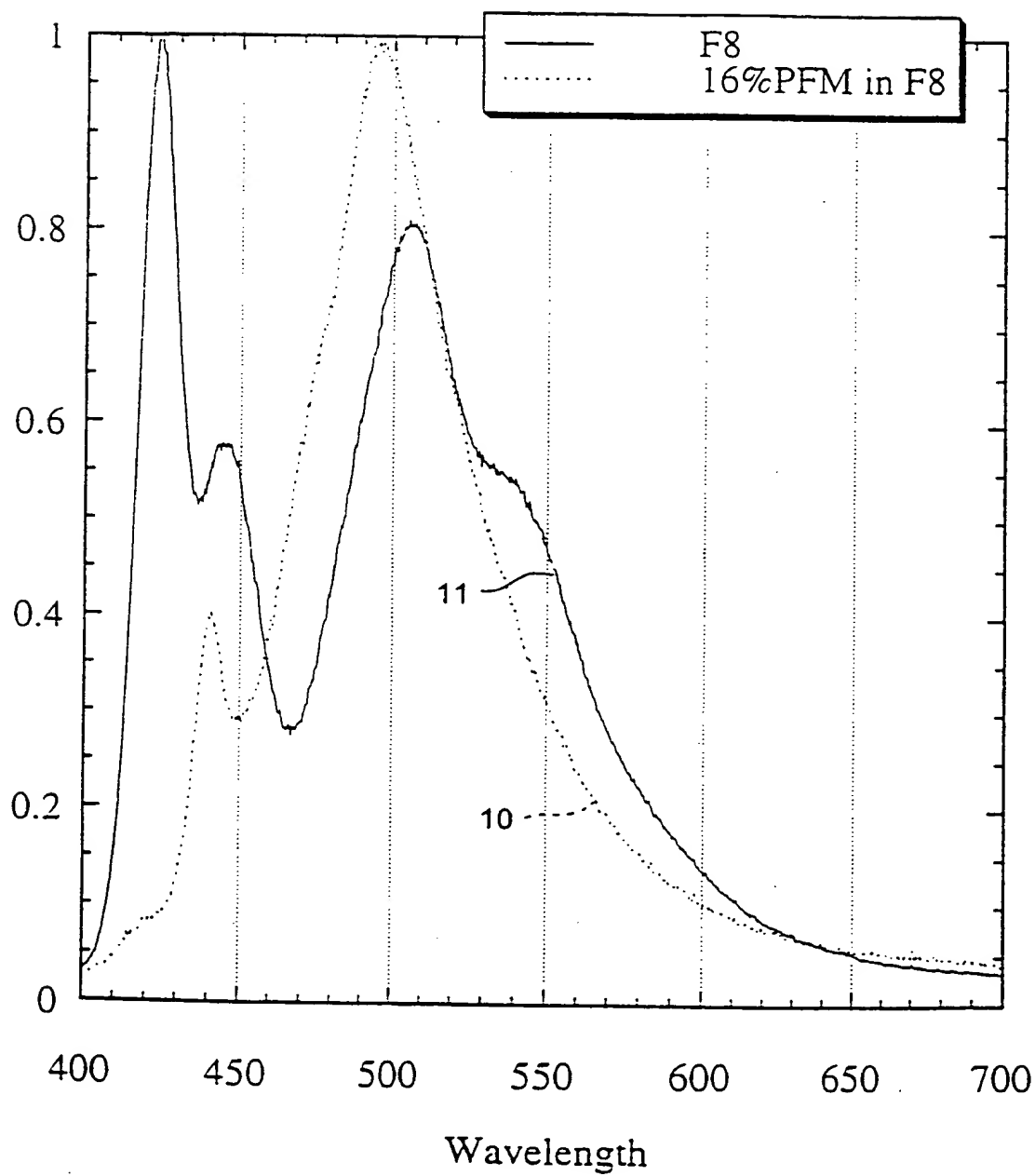


FIG. 8

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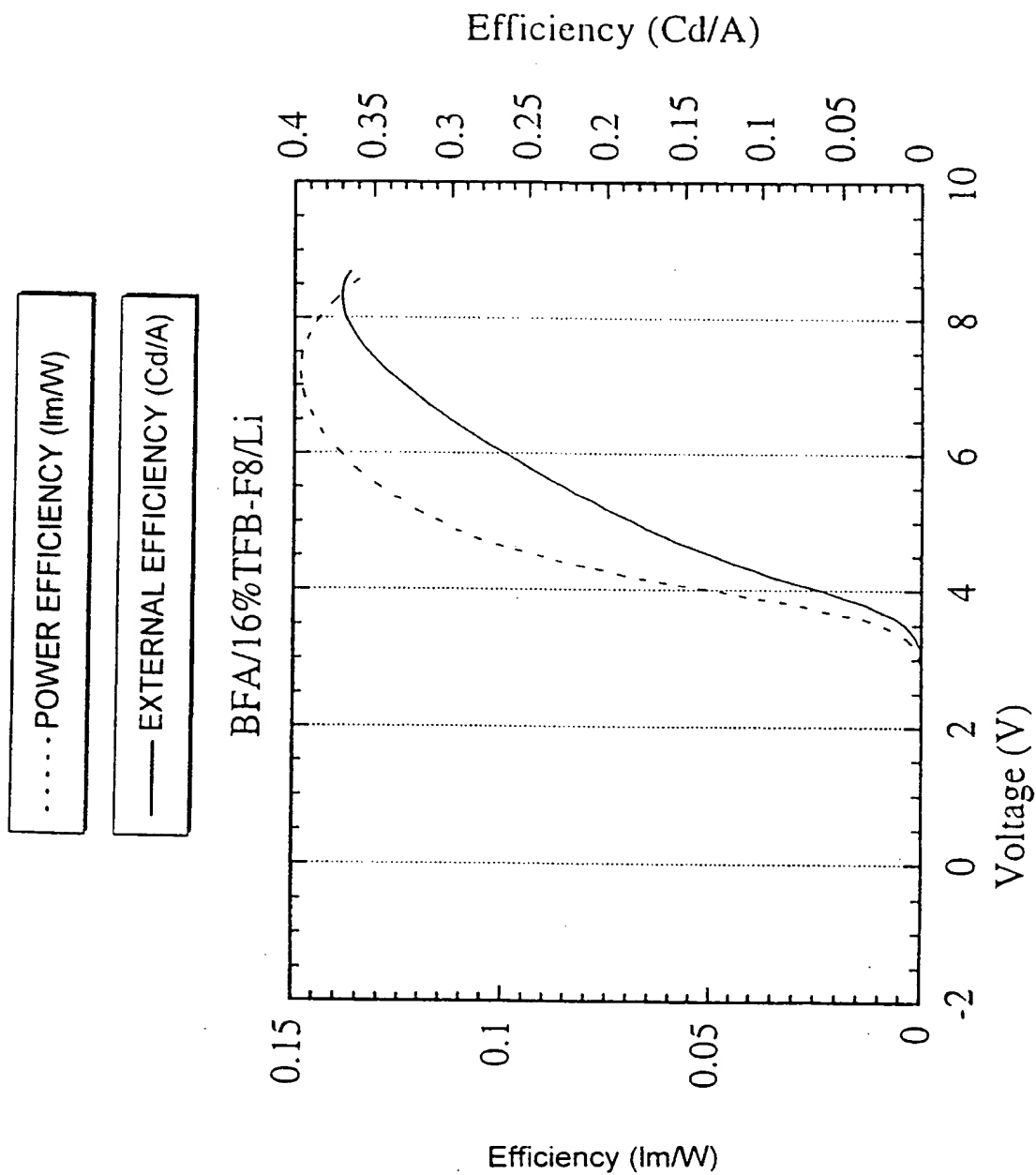


FIG. 10

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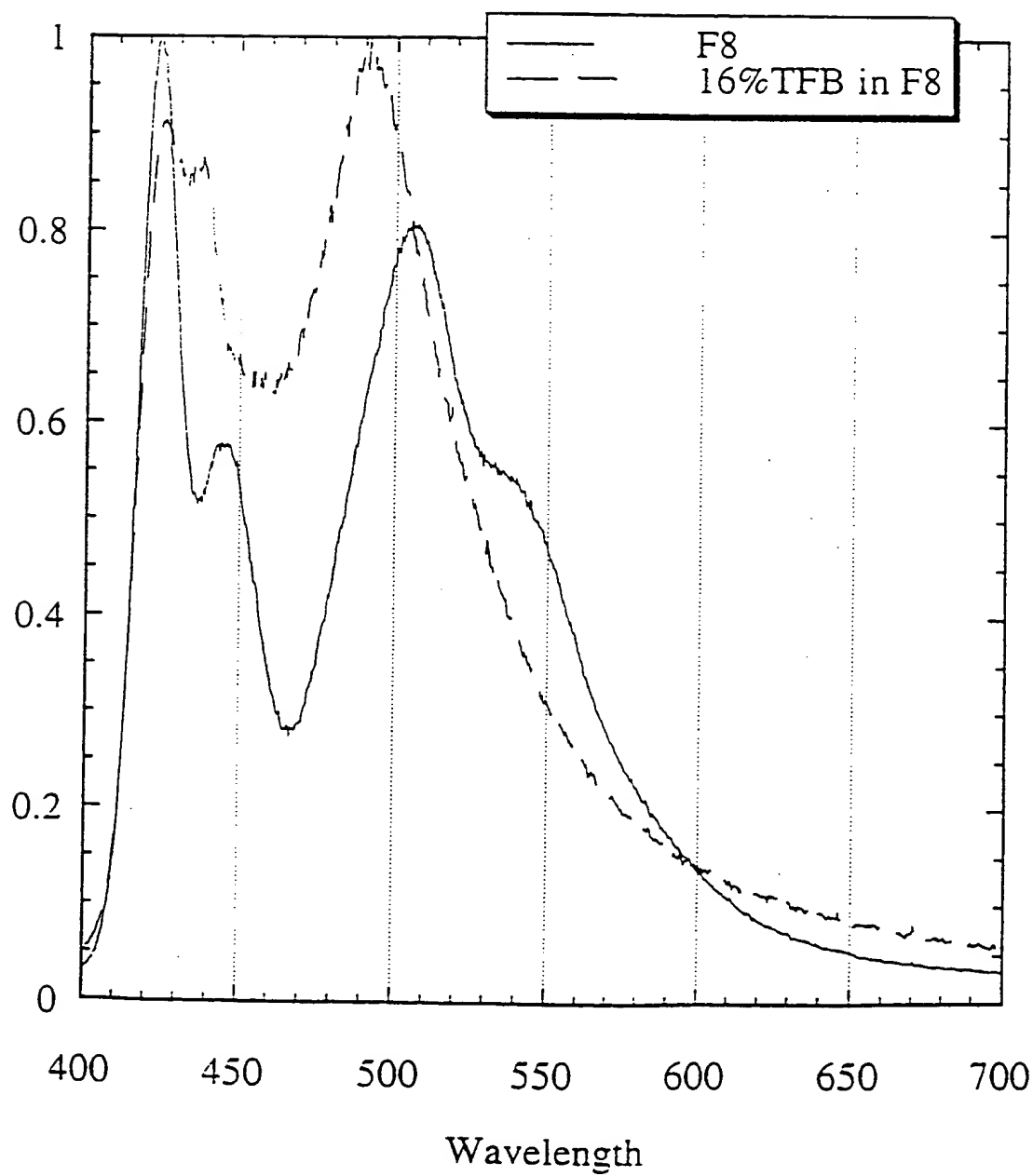


FIG. 11



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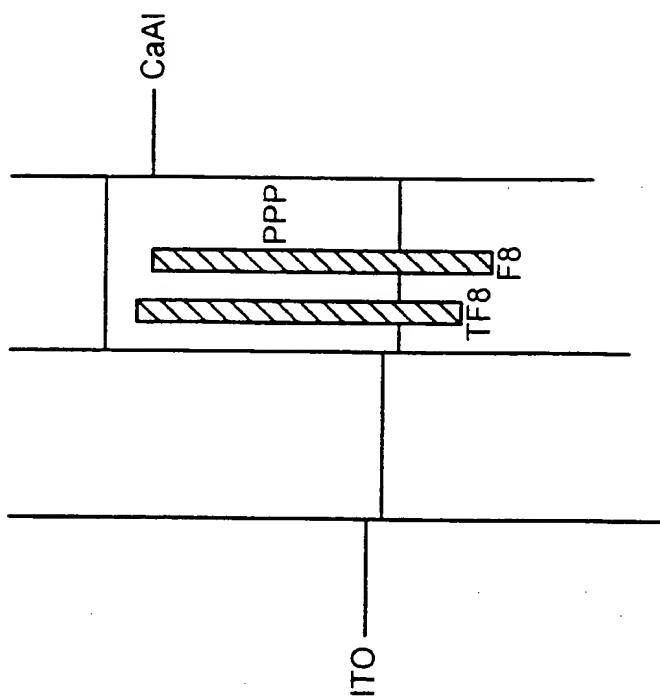


FIG. 21

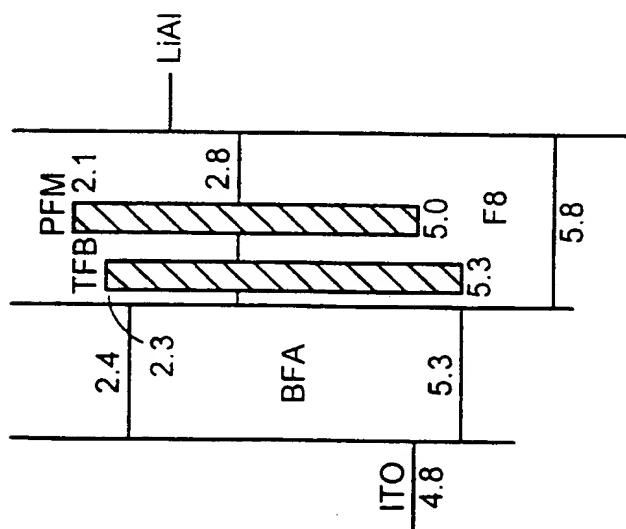


FIG. 12

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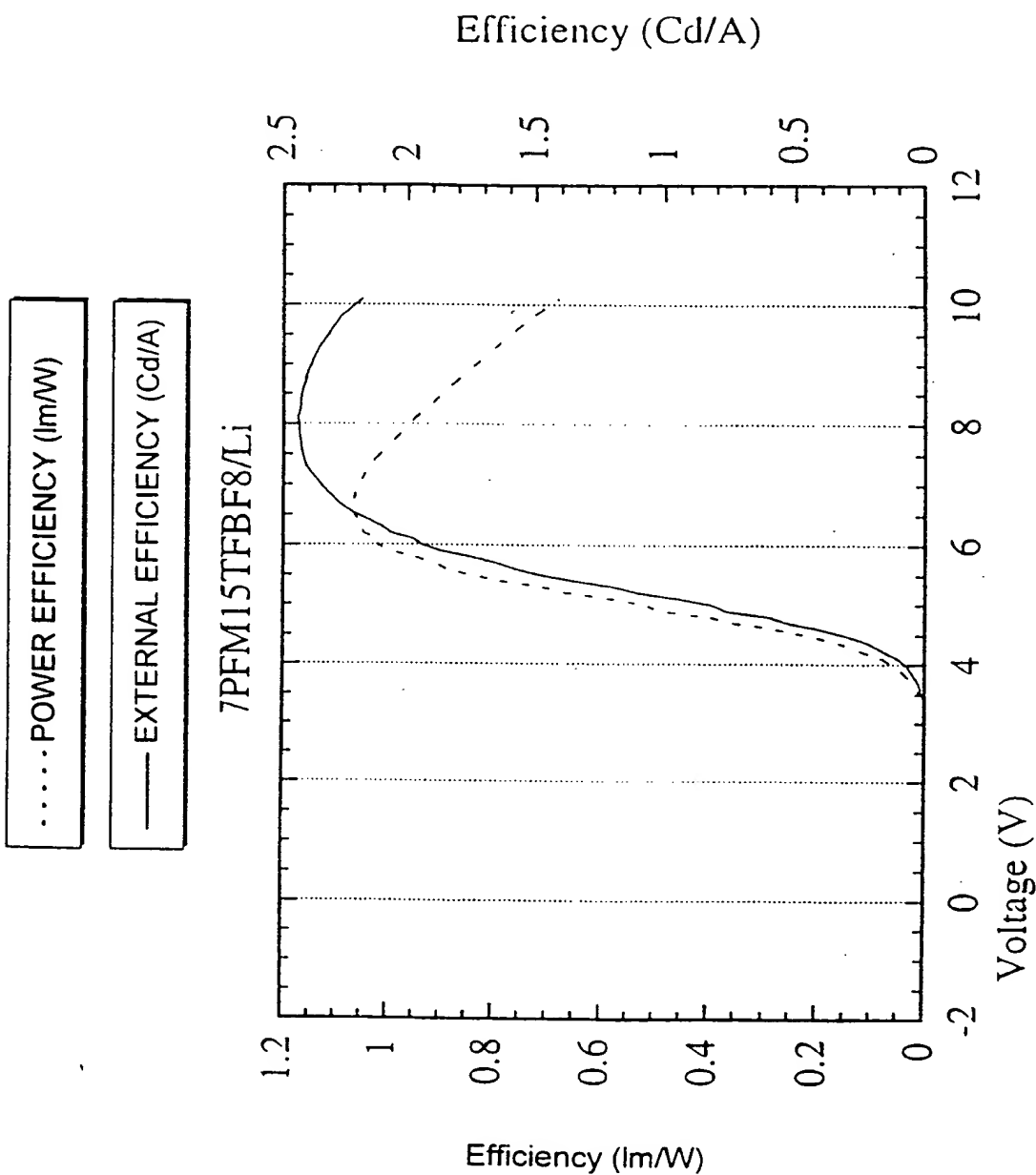


FIG. 13

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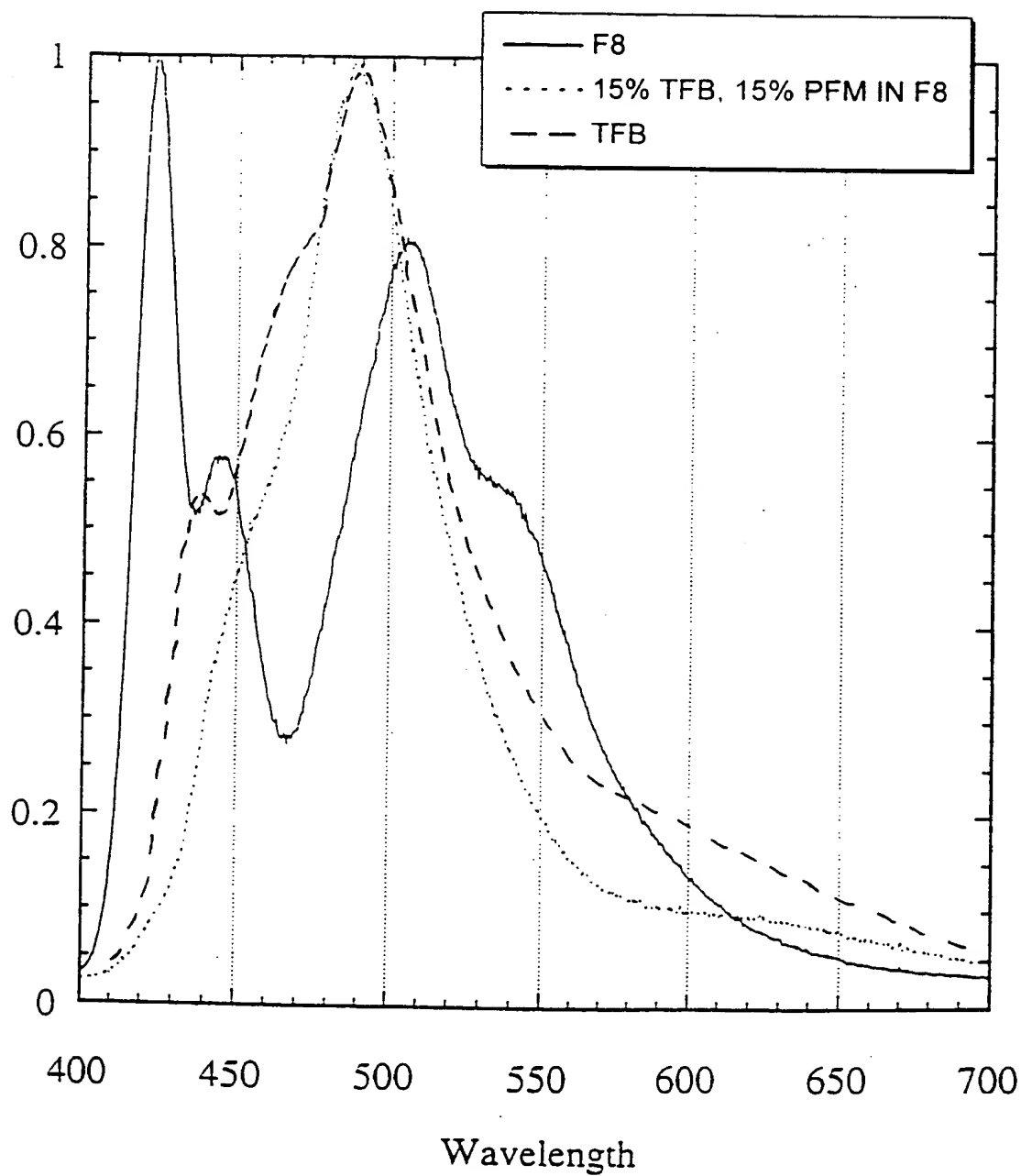


FIG. 14

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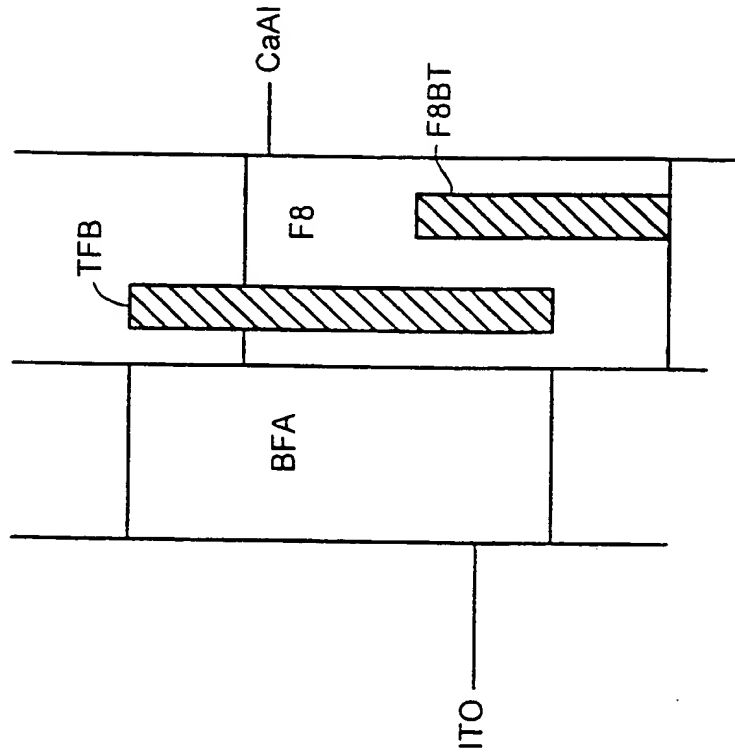


FIG. 18

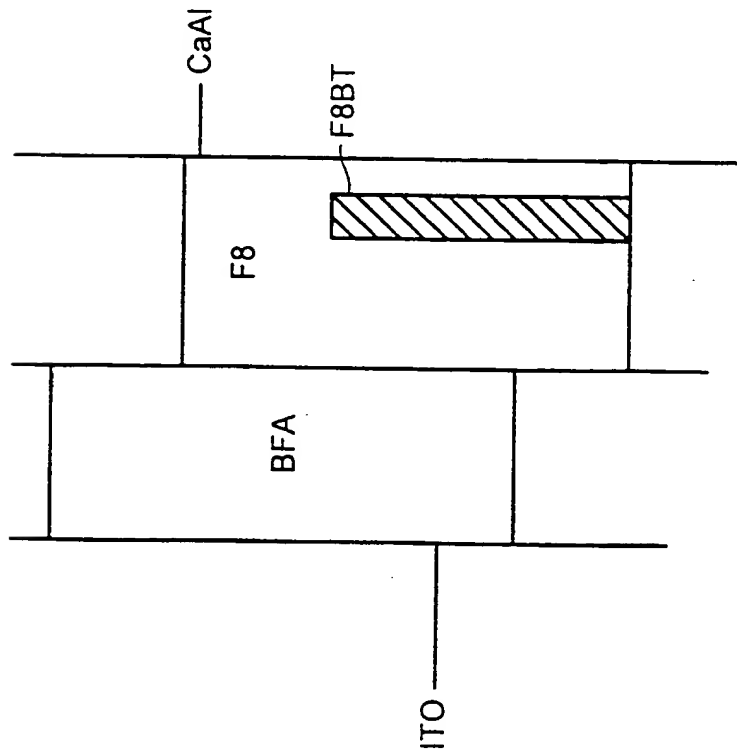


FIG. 15

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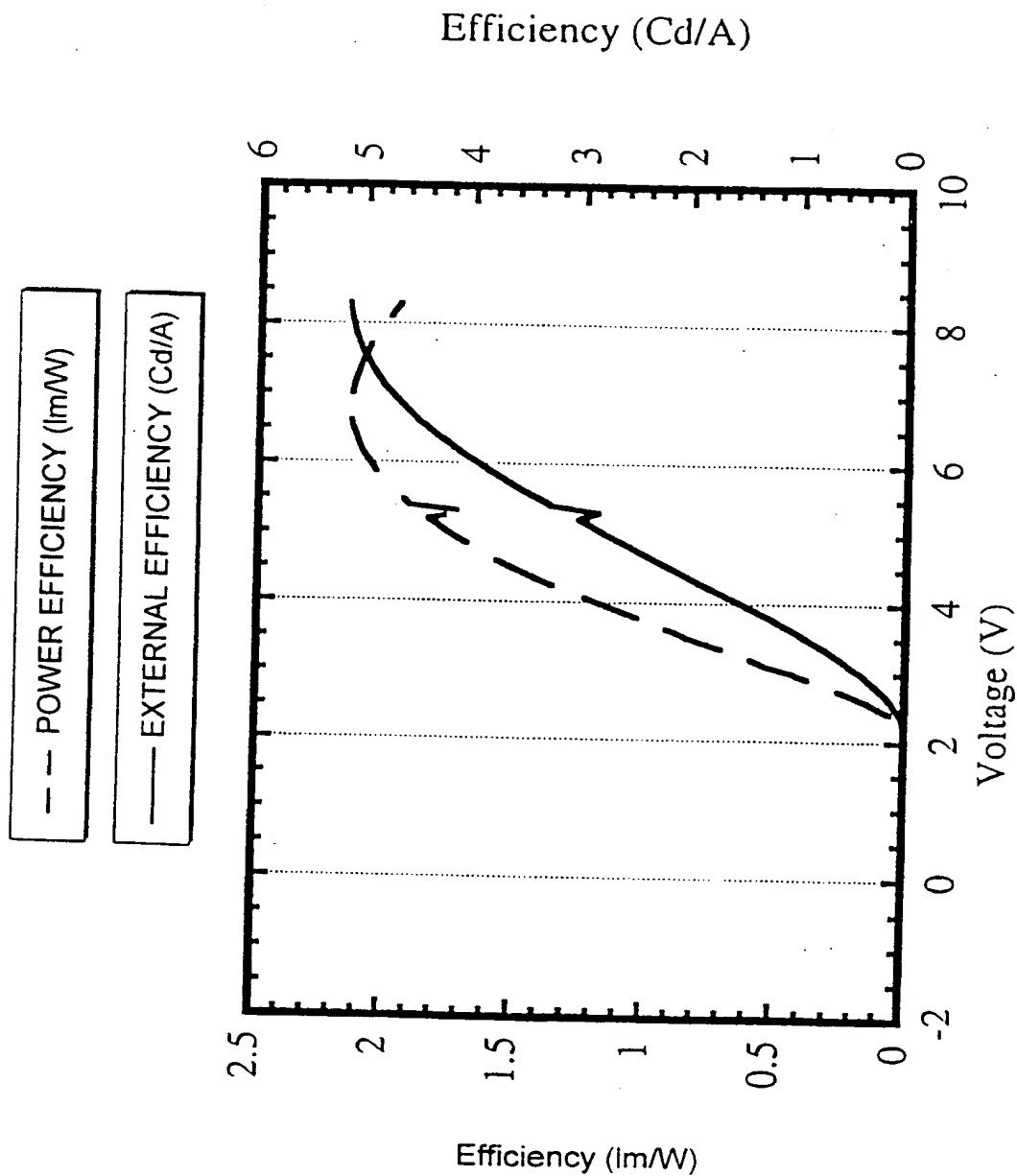


FIG. 16

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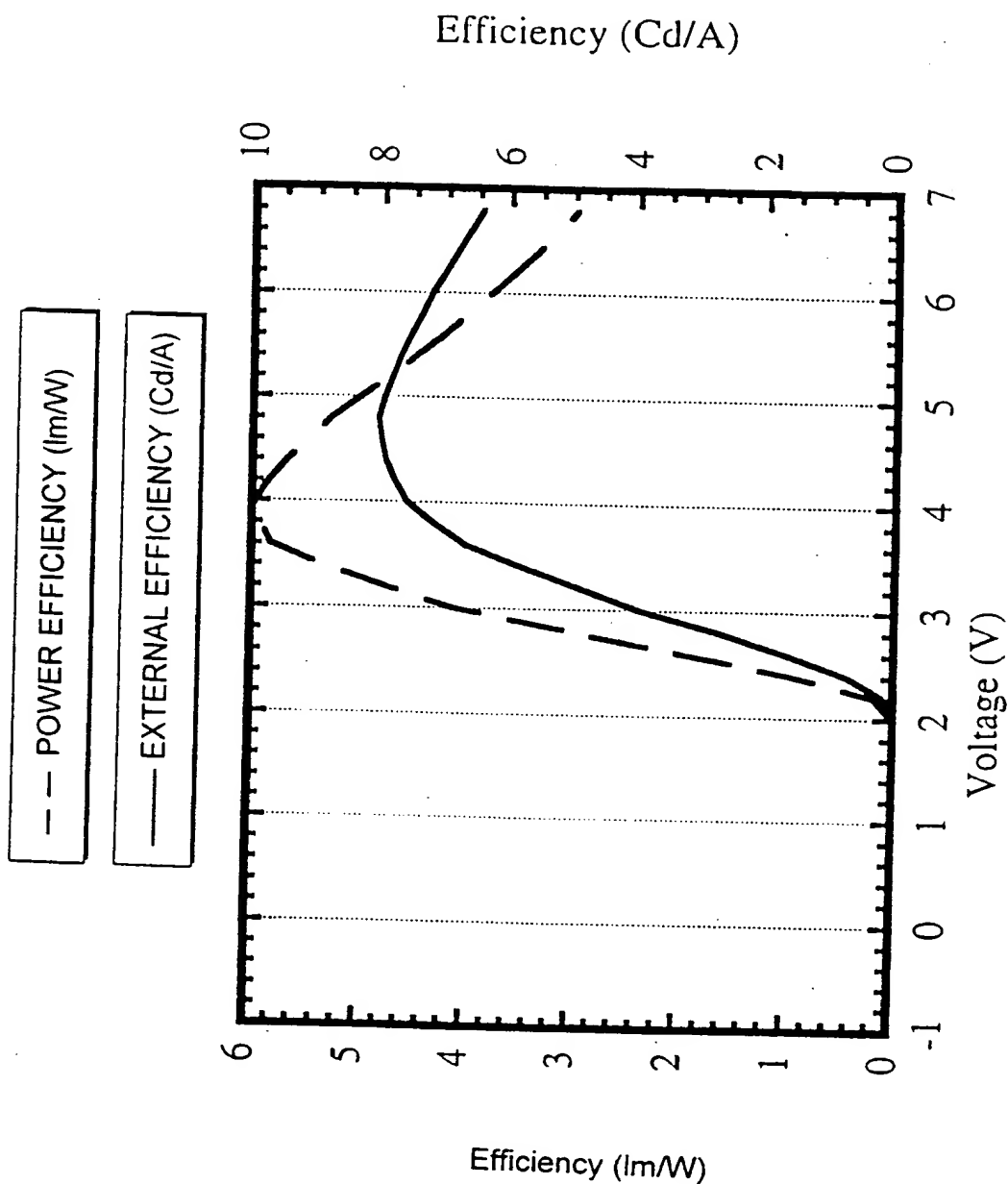


FIG. 17

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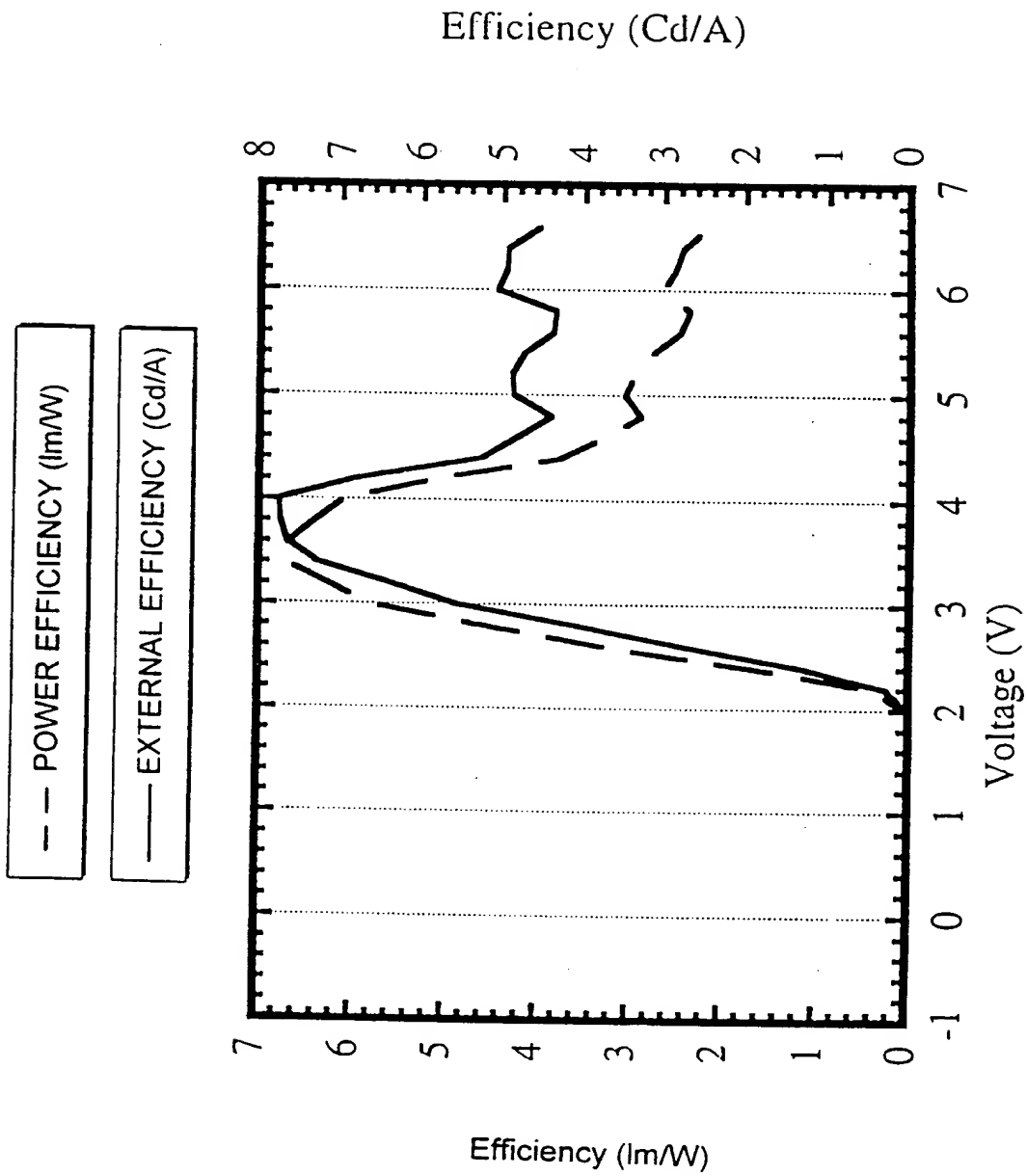


FIG. 19

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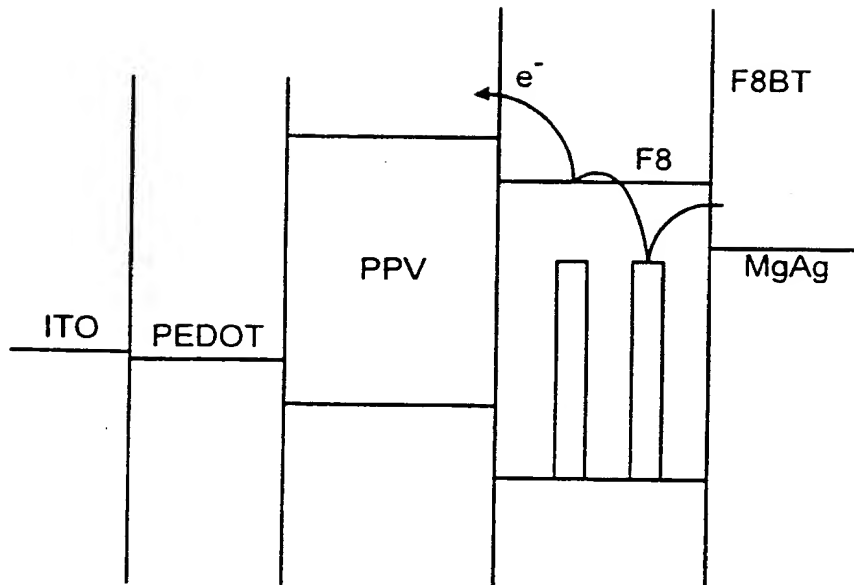


FIG. 20



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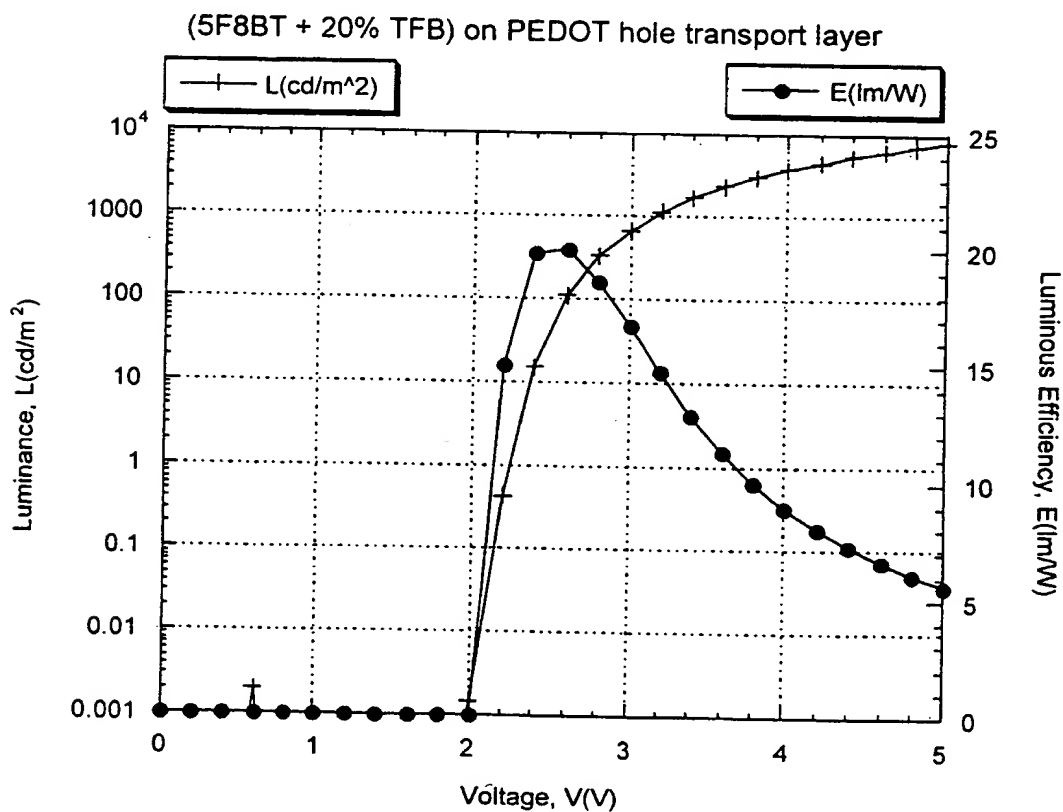
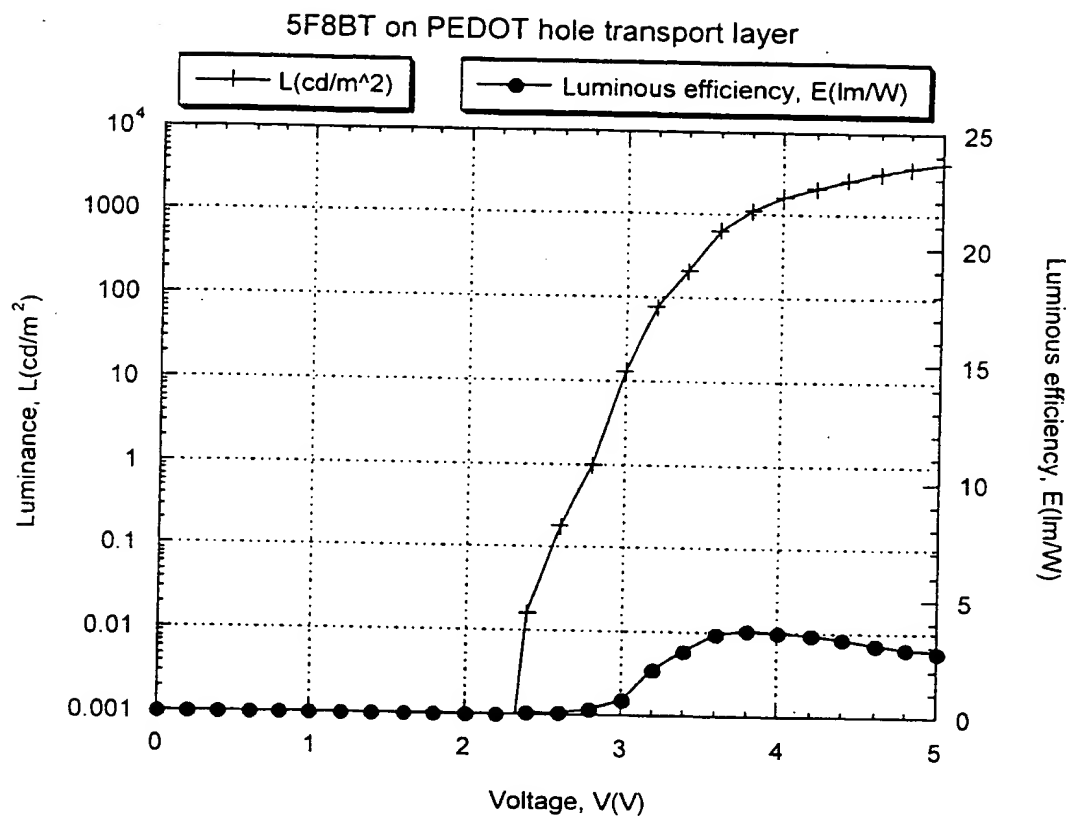


FIG. 22

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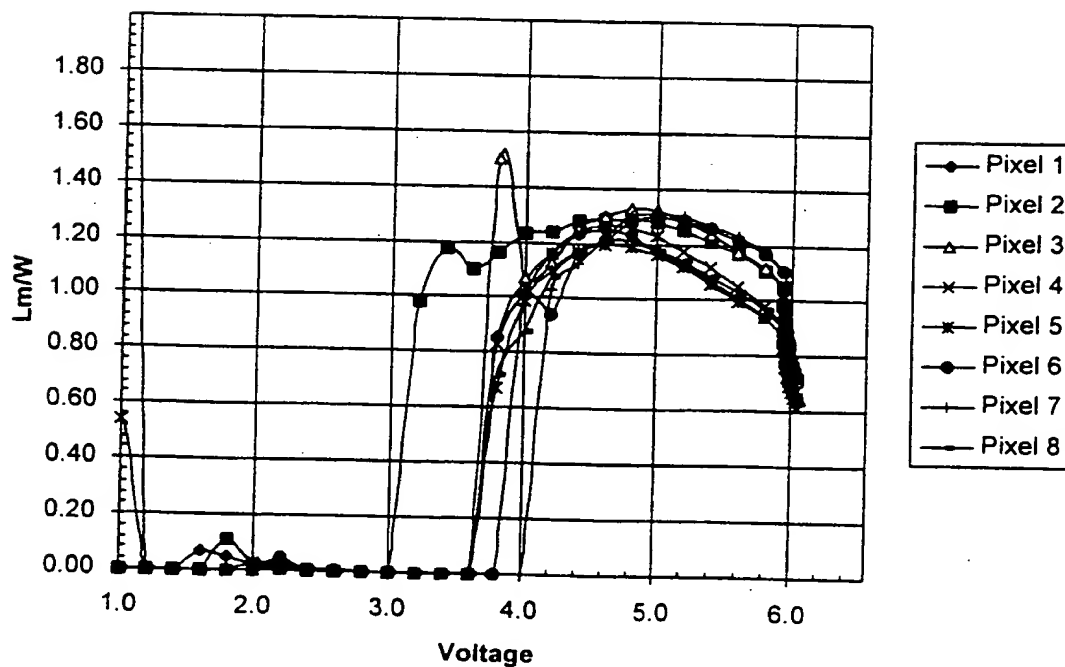
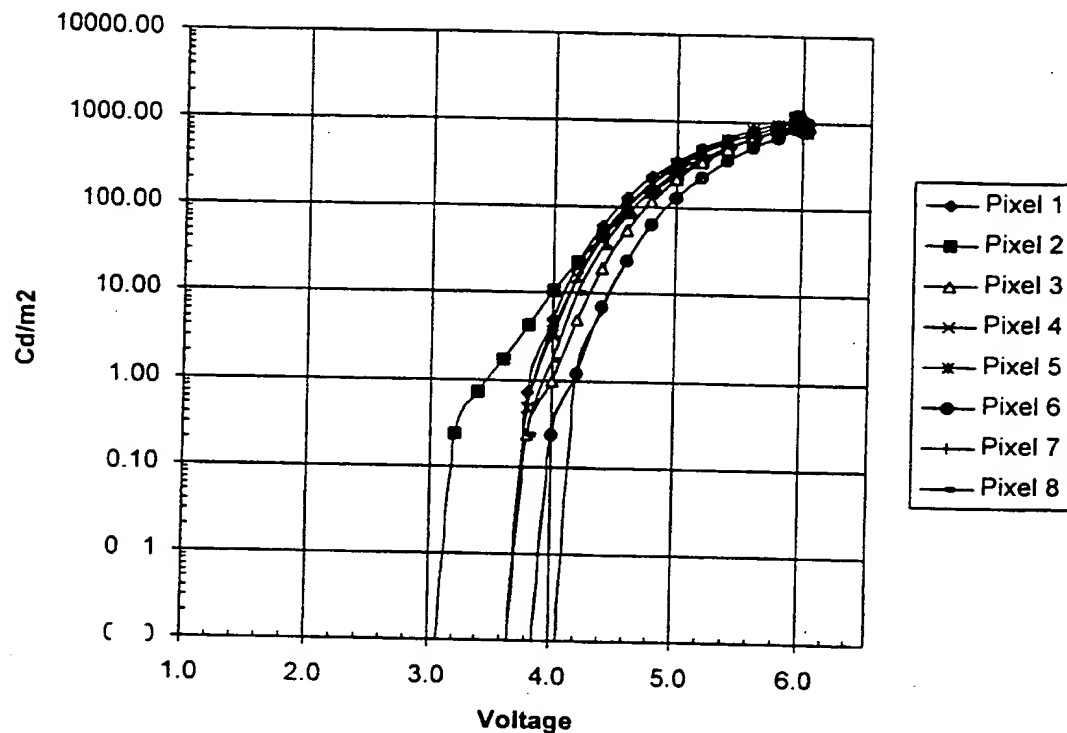
*bis - DMOS PPV*

FIG. 23

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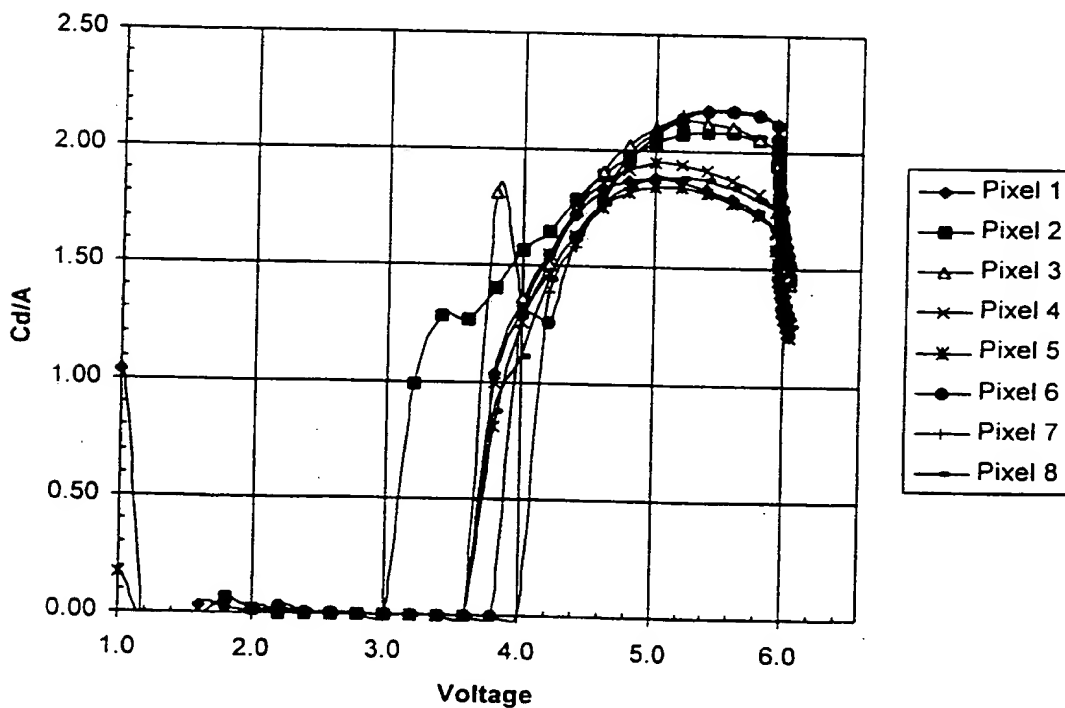
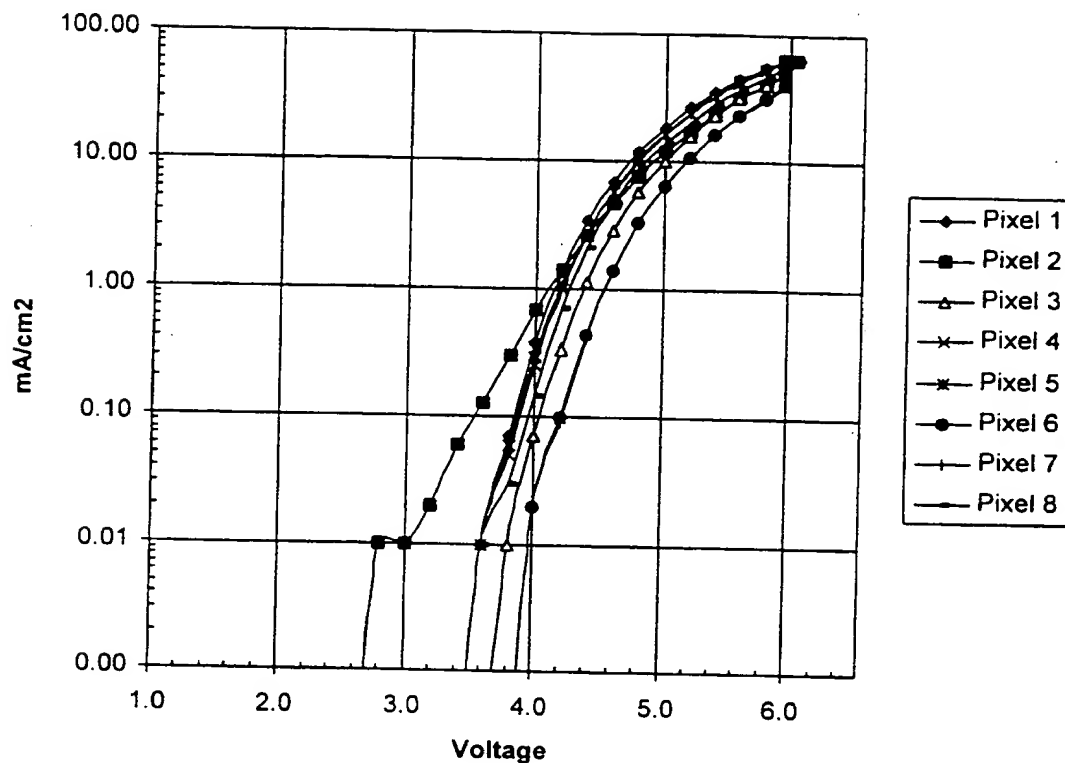


FIG. 23

CONT'D

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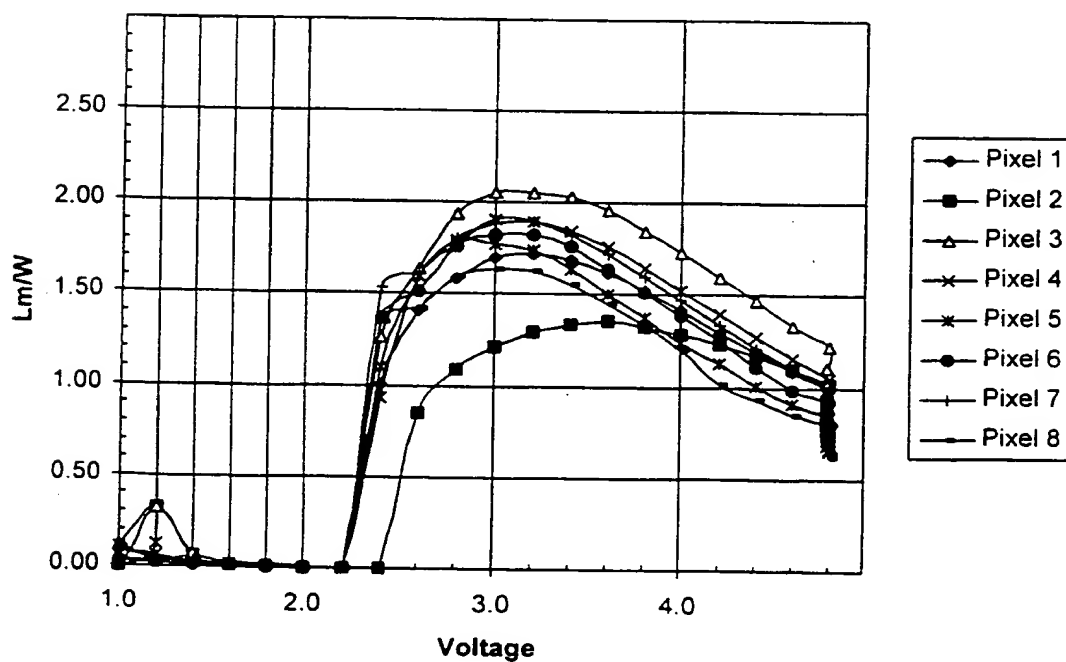
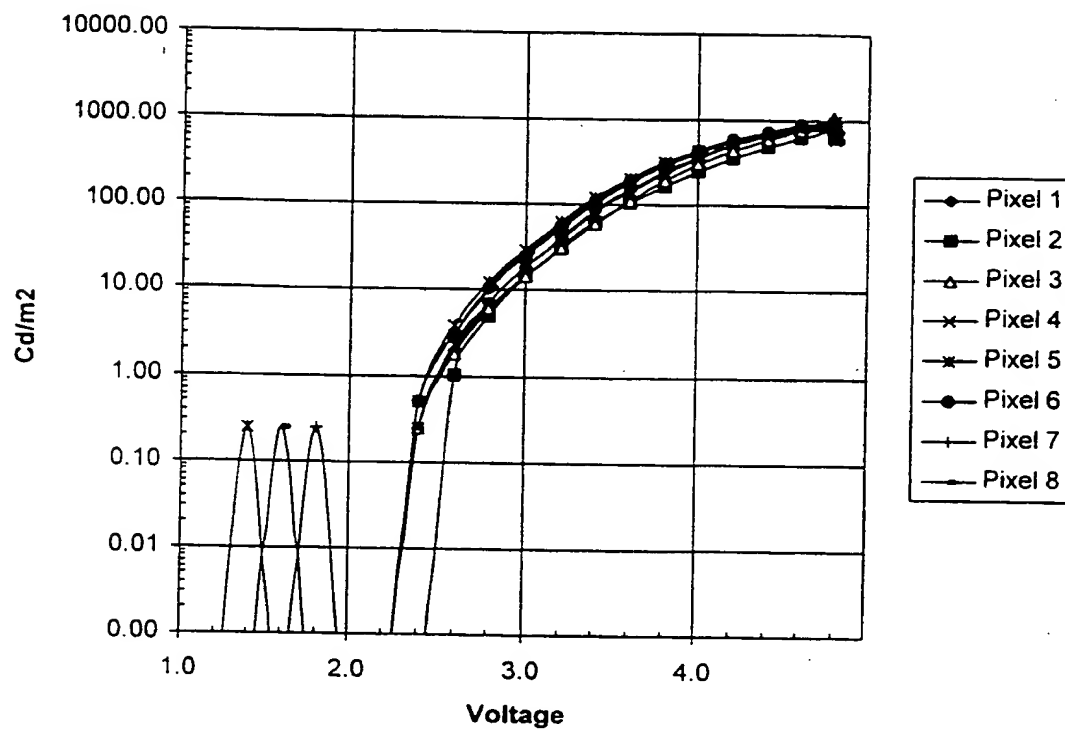
*bis-DMOS PPV + 25% TFB*

FIG. 24

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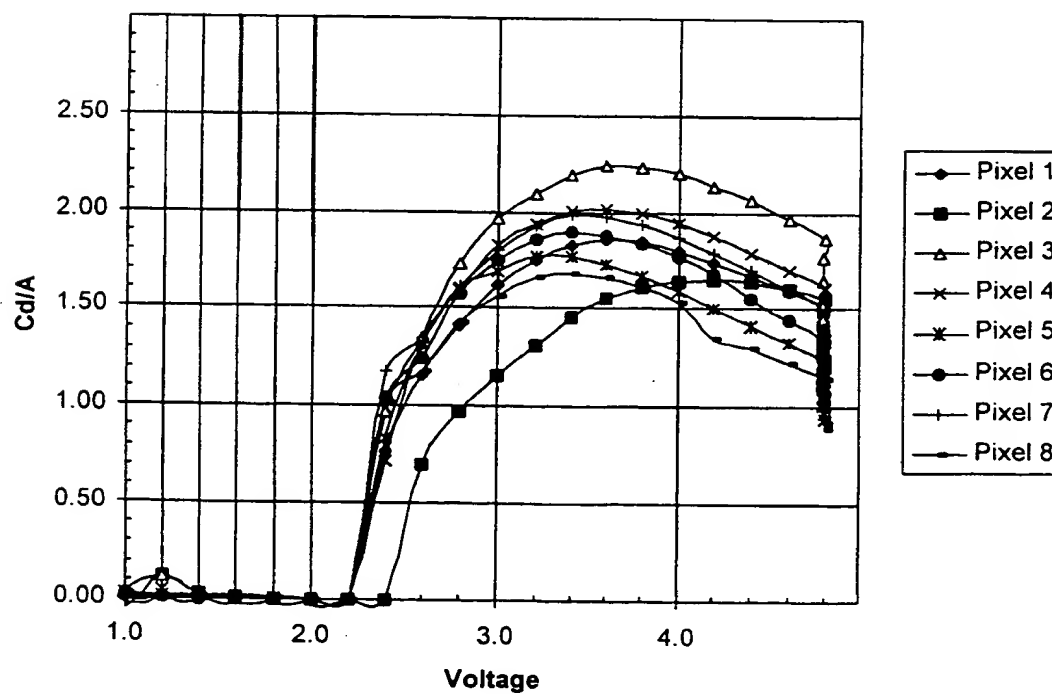
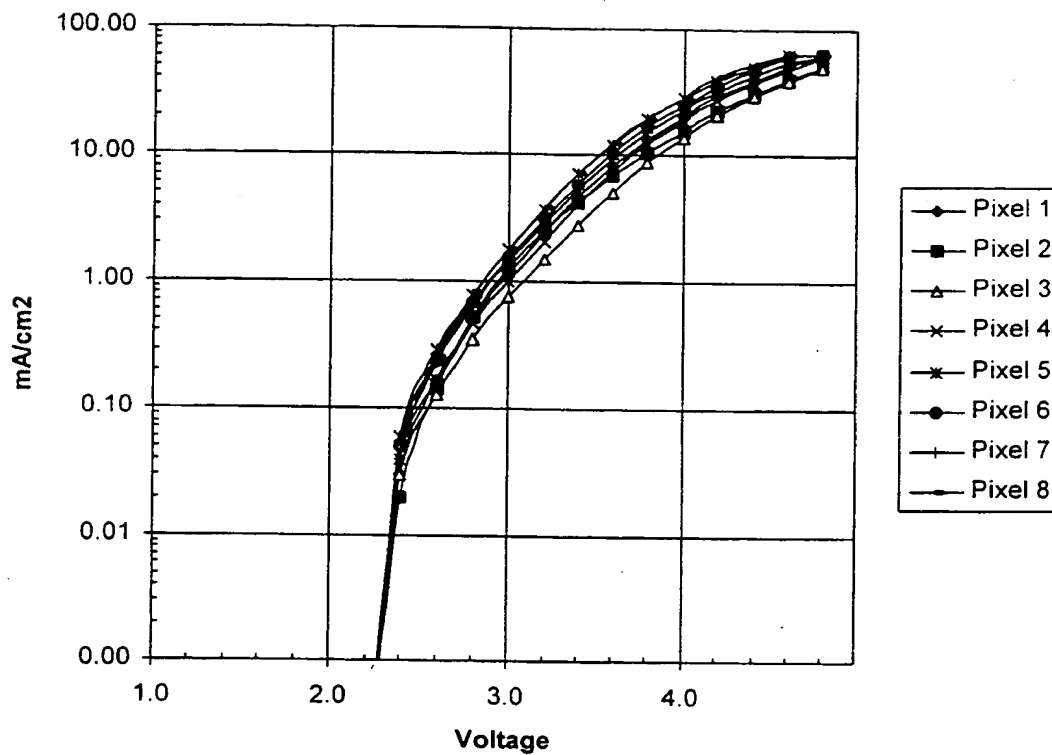
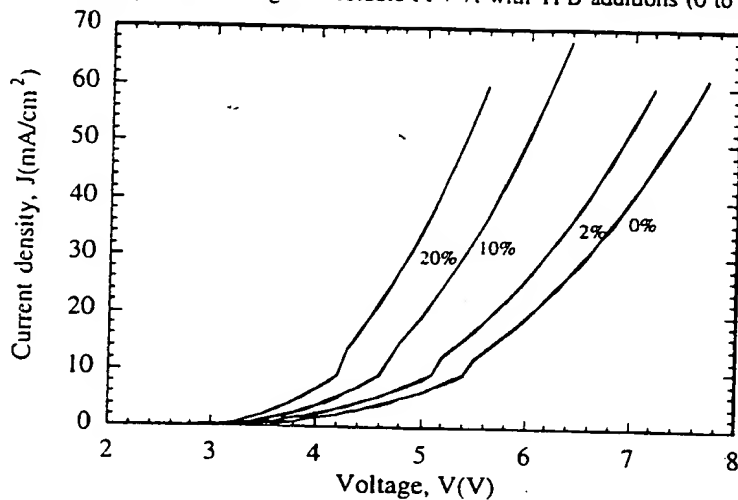


FIG. 24

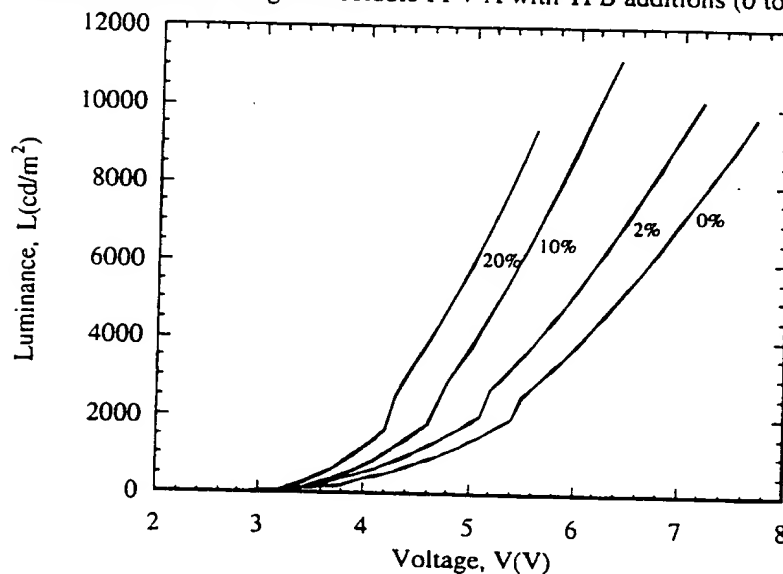
CONT'D

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Current density versus voltage for soluble PPV A with TFB additions (0 to 20%)



Luminance versus voltage for soluble PPV A with TFB additions (0 to 20%)



Luminance at fixed voltage for soluble PPV A with TFB additions (0 to 20%)

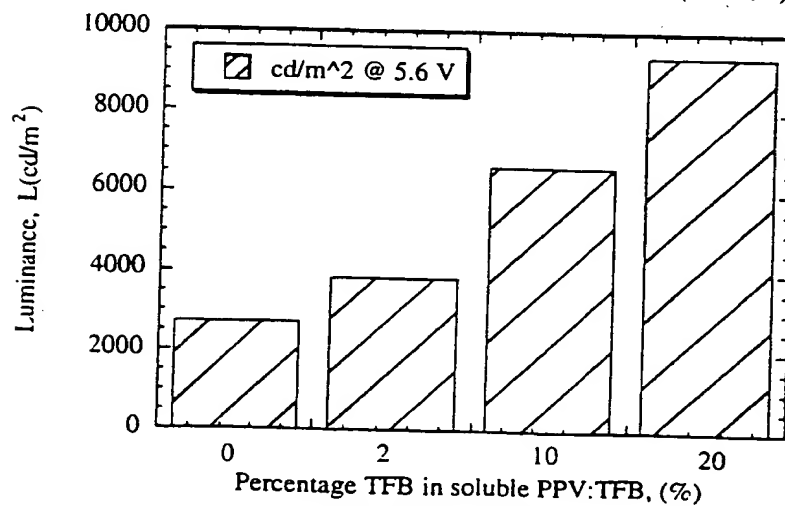


FIG. 25

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5F8BT + 30% TPD polymer

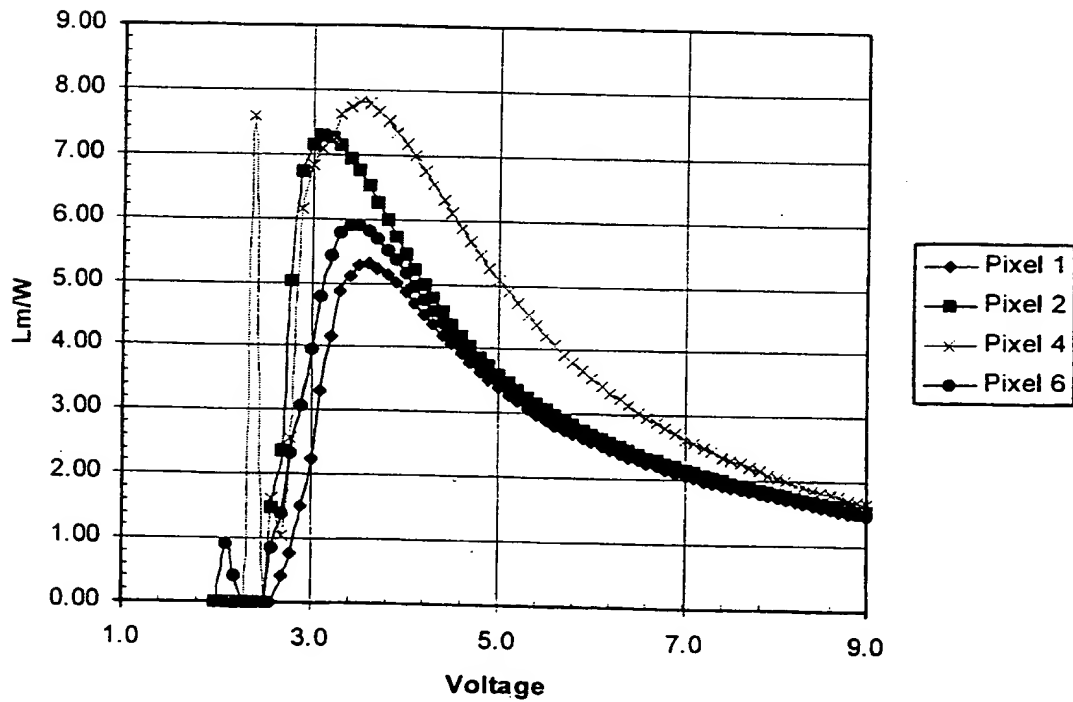
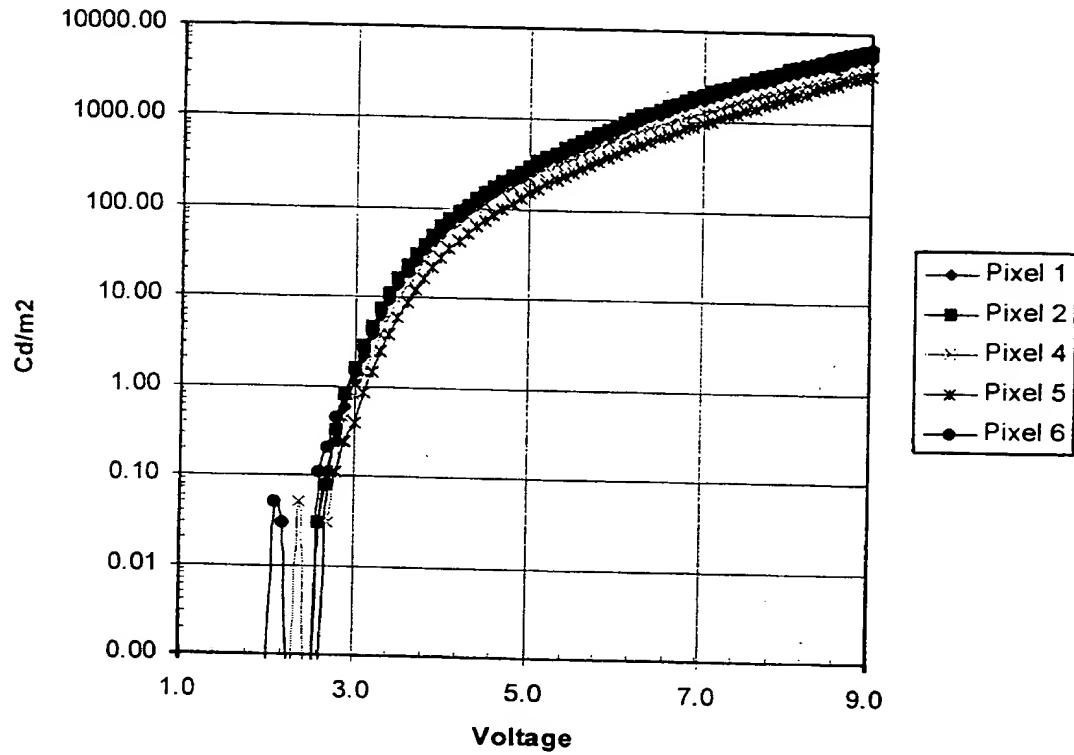


FIG. 26

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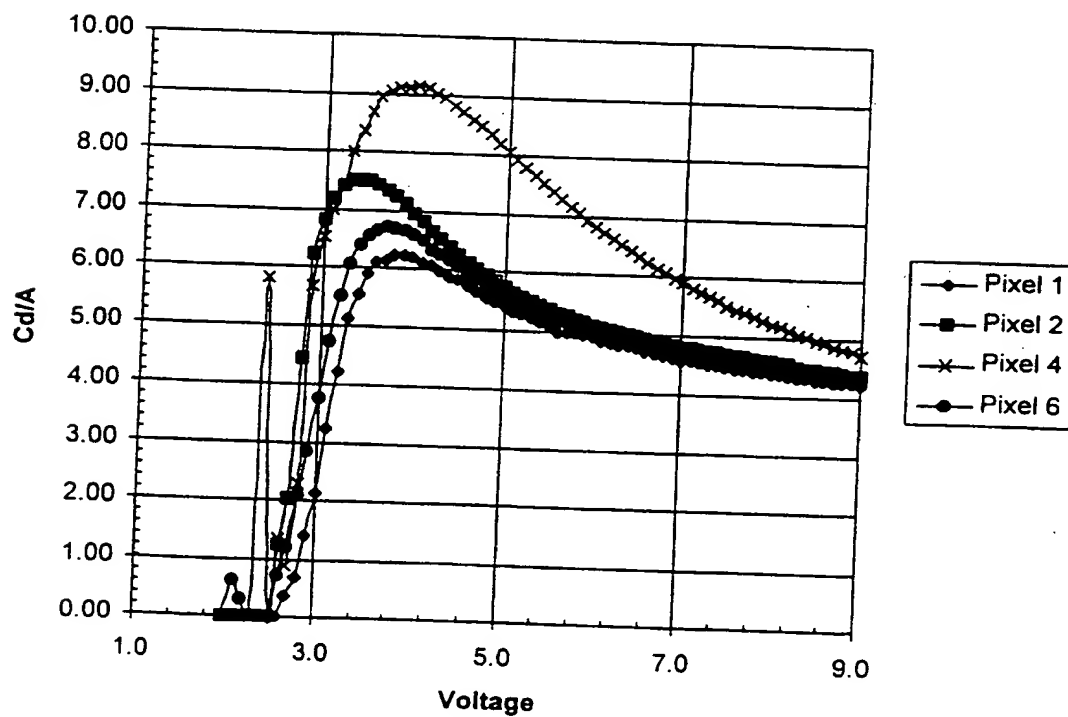
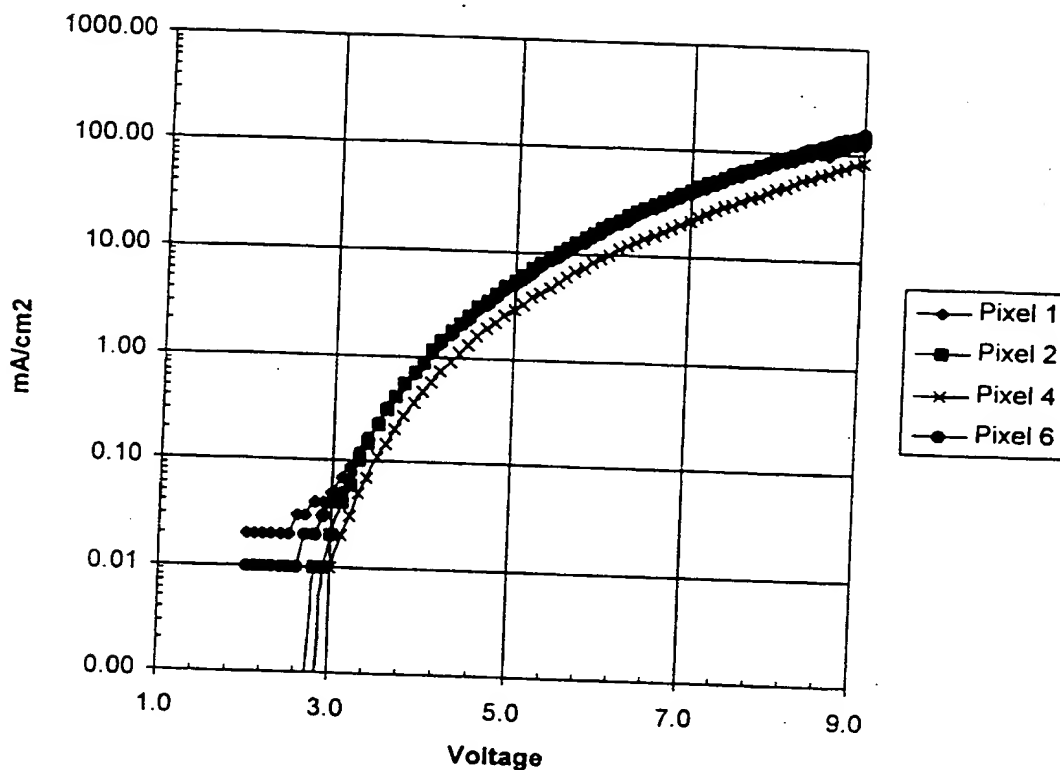


FIG. 26

CONT'D



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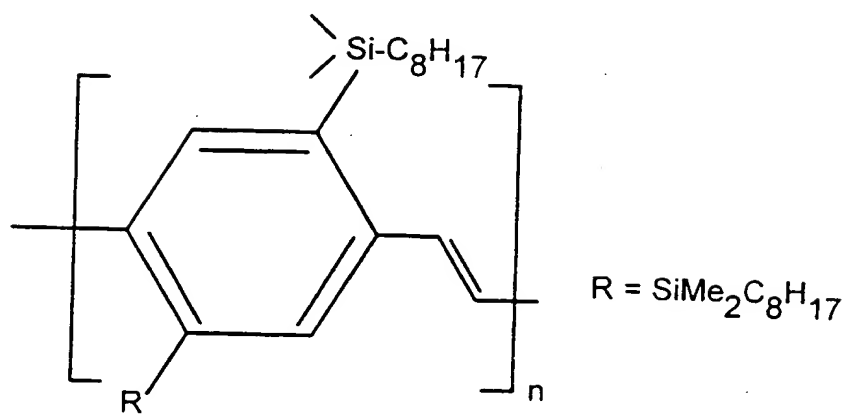


FIG. 27

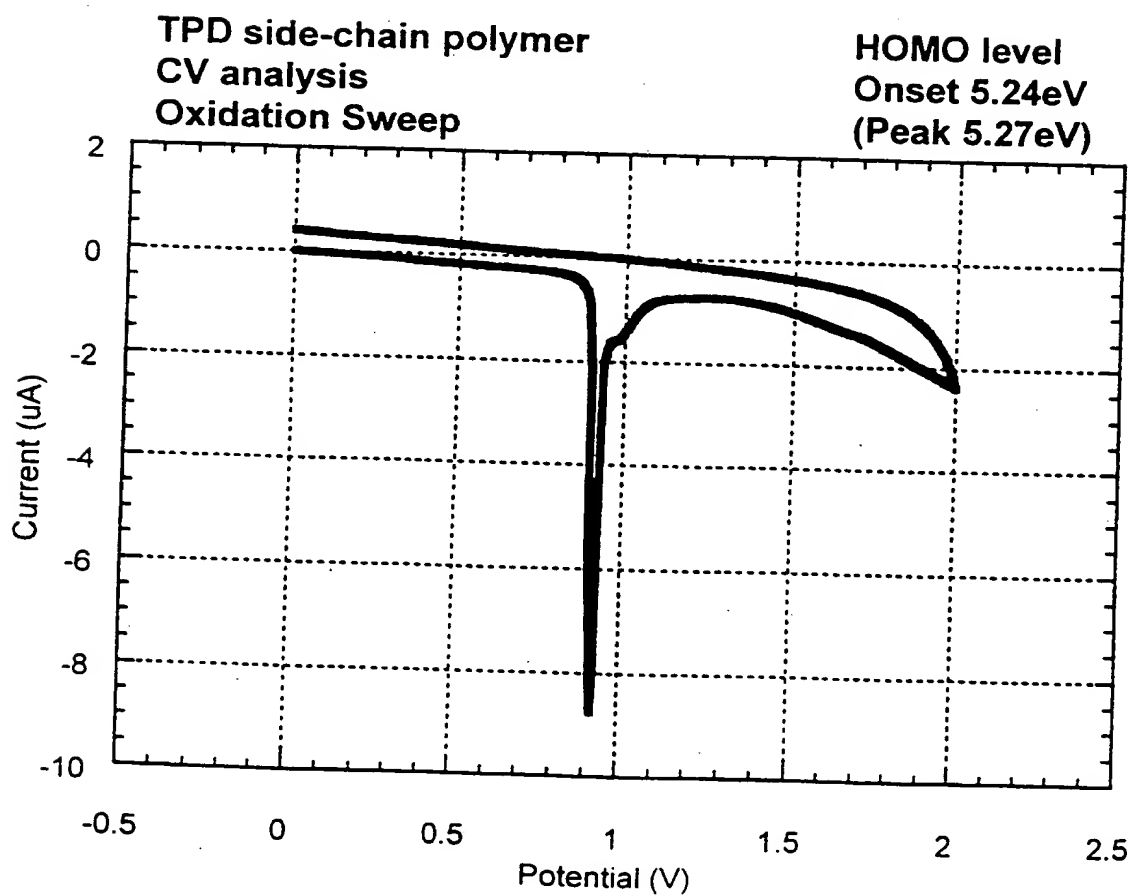


FIG. 29

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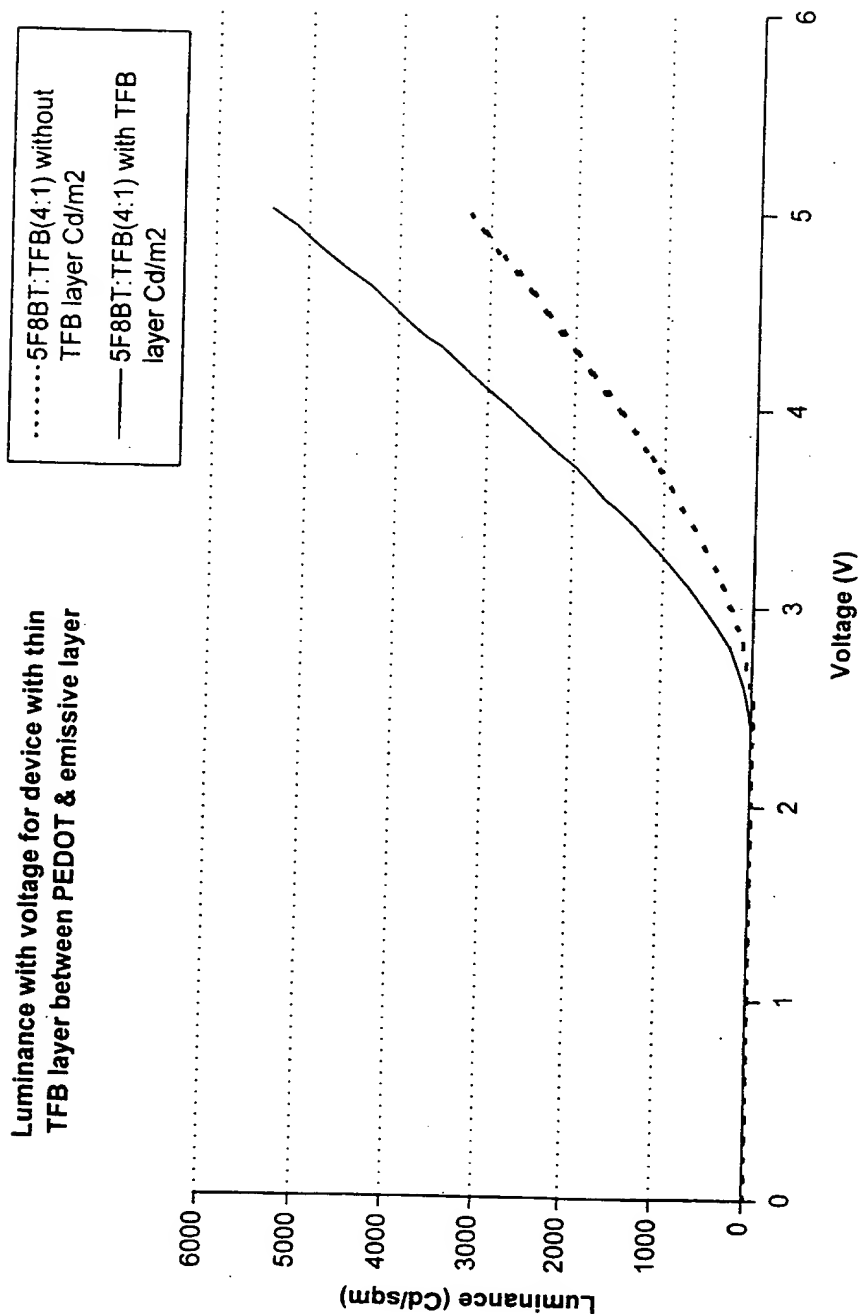


FIG. 28